




DON'T DISCARD - IMPORTANT WARRANTY INFORMATION

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patagonia

Wader Care and Warranty

 A maestro at work. Adam Barker hits the right notes during an early morning streamer session for big fall browns. Provo River, Utah. JAY BEYER

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"Perfection is achieved,
not when there is nothing
more to add, but when
there is nothing left to
take away."

- Antoine de Saint-Exupéry,
author (1900-1944)

Tough, Flexible, Reliable

These days, waders have to do more than just wade. They need to breathe easily and resist the thorns - from blackberries to Argentine calafate - that guard our favourite waters. All our waders feature a proprietary 4-layer H₂No® Performance Standard polyester microfibre fabric package and SSC (single seam construction) for greater durability and freedom of movement - without excessive, heavy, sweat-trapping layers. H₂No® Performance Standard is Patagonia's benchmark for waterproofness, breathability and durability, which ensures a high level of long-term performance backed by our Ironclad Guarantee.

Moisture management from the inside out

Our waterproof/breathable fabric package has two important elements that work in tandem for your comfort. On the face fabric, a NanoSphere® DWR (durable water repellent) helps prevent wet-out to support breathability; on the inside, a hydrophilic laminate draws moisture away from the body.

Years of R&D and Good-Old Tweaking

"The trick is to create a material that has good abrasion-resistance, puncture-resistance, breathability and fast dry times, without letting it get heavy and stiff. It's a helluva challenge actually. We make the tightest doubleweave face fabrics on the market for puncture- and abrasion-resistance, and use an incredibly resilient, partially self-repairing membrane. Hundreds of lab and field tests show we have a good balance, but we're always trying to make our fabrics even better."

- Randy Harward,
Patagonia Former Senior Director of Advanced Research and Quality

📷 Adrenaline is the best insulation. Charles St. Pierre feeling quite warm on an icy, late-season day. Morice River, British Columbia. **CAMERON MILLER**

Wader Care and Feeding

We make the most durable,
highest-performing waders available.

At some point your waders may need repair and eventually they will wear out. Their life expectancy will depend on how often and how hard you use them - and on proper care, especially after each use and before storage.

Wader Care Guidelines

Follow these simple rules to ensure the best performance and longest life from your Patagonia® waders.

Fit: Do your best to select the best fitting pair of Patagonia waders with the goal of minimizing excessive folds and loose fabric in the legs. Big folds create more wear because of the way they rub against each other.

Keep Them Clean: Rinse your waders of any dirt or mud after each use.

Washing: In addition, contrary to popular belief, regular washing is actually good for all technical fabrics, even waders. Use a good powdered detergent or a technical wash soap like Nikwax® Tech Wash in a front-loading

washing machine. Secure all snaps and tie straps together to prevent fabric damage. Rinse twice.

Drying: Hang dry out of direct sunlight, or dry in a front load dryer on low heat just until dry. Both cleaning and drying enhances DWR (durable water repellent) performance.

Repair Leaks: Punctures and pinhole leaks can be repaired by either applying a thin layer of Aquaseal® UV (in-field repair) or Seam Grip® (permanent, at-home repair), which you'll find in the Patagonia Wader Repair Kit (included with every wader). See how-to instructions on the following pages.

Suit Up Carefully: Avoid overstretching or walking on abrasive material (like gravel) without wading boots.

Storage: Store completely dry waders in a cool, dry place. In other words, don't wad them up in a wet ball and throw them in the back of the pickup.



Do-it-Yourself Repairs in the Field

In-Field Wader Repairs:

Punctures happen; we occasionally find ourselves in the field in need of a quick repair. Here is a quick guideline on how you can repair your waders on the fly so you can continue to stay dry and fish your brains out till the sun sets (or even later for those core fish-heads).



Tools for the job:

- Aquaseal® UV adhesive (included)
- Plastic Film (included)
- Isopropyl Alcohol Pad (included)
- Permanent Marker (not included)



Quick In-Field Repairs

- Identify leak area. If you can see where your waders leak proceed to application of Aquaseal UV.
- If not, turn waders inside out.
- You can repair wet or dry, but for cases where you can't pinpoint the leak, dry the exterior and then locate the leak by using the provided alcohol pad and wiping the pad on the inside of the wader. After a minute turn the waders right side out. The alcohol will move through the pinhole or small tear resulting in a dark spot on the face fabric. Wiping the area with alcohol also cleans the area to be repaired. **FIG. 1. AND 2.**
- Knowing specific areas of damage, turn waders inside out and marks areas for repair. **FIG. 3.**
- Use Aquaseal® UV supplied with each Patagonia wader.

Important! *Apply in shade. This adhesive dries within seconds when exposed to sunlight.

- Turn wader inside out and lightly spread Aquaseal UV on the inside of the wader 1/2" beyond the damaged area in a circular motion using Aquaseal nozzle.

FIG. 4.

- Replace cap immediately while still in shade.

- Apply plastic film over area to smooth and flatten Aquaseal UV. **FIG. 5.**

- After application, expose repair to sunlight. Aquaseal UV cures in 10 seconds (longer when cloudy). Remove plastic film after one minute.

- Your waders are ready for more action.

*** NOTE** UV activated Aquaseal is a temporary fix, the pinhole or small tear will eventually need permanent repair with Seam Grip® adhesive by following the at-home wader repair guidelines. Long-term durability of a Seam Grip adhesive repair far exceeds that of UV activated Aquaseal. It's okay to repair over the UV repaired area.

Do-it-Yourself Repairs at Home

At-Home Wader Repair For permanent repairs of punctures, tears and pinholes follow the easy to use At-Home Repair instructions.

Tools for the job:

- Seam Grip® adhesive (included)
- Plastic Film (included)
- Permanent Marker (not included)
- Small Brush to Apply Adhesive (not included; a flat, clean stick will also work)
- Isopropyl Alcohol (not included)
- Clean Spray Bottle (not included)



Locating Pinhole Punctures

* For obvious holes, proceed to "Preparing Areas for Repair."

- Make sure waders are dry. Turn them inside out. **FIG. 1.**
- With a spray bottle filled with Isopropyl Alcohol, spray the suspected area liberally. **FIG. 2.**
- After a minute, turn waders right side out and look for dark spots where the alcohol moved to the face fabric. These spots indicate small tears and pin holes. **FIG. 3.**
- Knowing the specific area of membrane damage, turn waders back inside out and circle leaks with a marker or pen on the inside of the waders. **FIG. 4.**



Preparing Areas for Repair

- Clean the inside fabric in the area to be repaired. Isopropyl alcohol works well as a cleaner. **FIG. 5.**

- You can leave fabric wet or dry.

Applying Adhesive

- For large holes and tears, place the plastic film (included) behind the hole as a backing. This will prevent the Seam Grip® adhesive from oozing through the hole and bonding to other unintentional fabric areas.
- Apply a 1/16" thick layer of Seam Grip adhesive to the repair area on the inside of the wader. Spread it 1/2" past the damaged area in all directions.
- Use either a stiff brush (not included), or a flat clean stick, to spread Seam Grip adhesive evenly. Do not use your fingers. **FIG. 6.**
- Place plastic film (included) over the adhesive with slight pressure to flatten and smooth. Leave the film in place. **FIG. 7.**

Drying

- Keep the repair area and plastic film undisturbed until dry.
- After 12 hours (longer in high humidity), remove the plastic film. The adhesive should be fully cured.

Storing Adhesive

- Wipe the cap and neck, gently squeeze tube to advance contents, and tighten cap securely.
- Store in cool, dry place.





📷 Testing out the river crampons, Jeremy Robson was skeptical at first, but by the end of the day he hadn't slipped once. Vancouver Island. JEREMY KORESKI



Let us fix them for you

If you are not satisfied with one of our products at the time you receive it, or if one of our products does not perform to your satisfaction, you may return it to us for a repair, replacement or refund. Damage due to wear and tear will be repaired at a reasonable charge.



If you would like us to repair your waders for you, please send them to the following address:

Patagonia Europe Customer Service
PAE Les Glaisins
23 rue du Pré Faucon
74940 Annecy le Vieux, France
euro_hotline@patagonia.com
Phone: +33 4 50 88 44 44

You'll be given a return authorization number and the address of our repair centre.


Waders sent in for repair must be clean, so please wash your waders before mailing. Please be sure to ship the package with a carrier that can provide tracking and insurance.

Include a note with your name, a return mailing address (no PO Box #s please), daytime phone number, what you are sending in and why, what you would like to have happen, and if your waders have sentimental value.

Upon receipt, we will evaluate the condition of your waders, then contact you to discuss responsibility for repair or replacement. Our policy is straightforward. We stand behind everything we make. If you are not completely satisfied with your Patagonia® waders at the time of purchase or if they fail due to construction, design, or materials we may repair, issue credit, or replace them, at our discretion, free of charge.

We are not responsible, however, for normal wear and tear, nor for accidents such as the occasional run in with thorns or barbed wire. In other words, if your waders fail prematurely due to a quality problem, we will fix or replace them free of charge. If they fail due to normal use in the field, we will charge for repairs or replacement. We cannot replace waders free of charge if they have come to the end of their useful life. We promise to evaluate your waders thoroughly and fairly, and ask only that you do the same if your waders have worked hard for you and earned their retirement.

Items will be returned to you in a similar fashion as they are received: ground orders will be returned via ground shipping and express orders via express shipping.

 Don't fence me in. Yvon Chouinard wrapping up a bad day of fishing.
But it still beats workin'. Wyoming. **TIM DAVIS**



📷 Blue sky's as good as a spring thaw for Patagonia ambassador April Vokey: Spey casting for steelhead on a minus seven November day. British Columbia. JEREMY KORESKI

Wader Size Charts

Men's

		XS	S	M	ML	LM	L	XL	XXL
SHORT	chest	86-89	91-97	99-104	-	-	107-114	117-122	-
	waist	71	74-76	79-84	-	-	86-91	97	-
	inseam	76	76	76	-	-	76	76	-
	shoe size (UK)	5½-7	5½-7	7-9	-	-	7-9	9-11	-
	shoe size (EU)	39-41	39-41	41-43	-	-	41-43	43-45	-
REG	chest	86-89	91-97	99-104	99-104	107-114	107-114	117-122	-
	waist	71	74-76	79-84	79-84	86-91	86-91	97	-
	inseam	81	81	81	81	81	81	81	-
	shoe size (UK)	5½-7	5½-7	7-9	9-11	7-9	9-11	11-13	-
	shoe size (EU)	39-41	39-41	41-43	43-45	41-43	43-45	45-47	-
LONG	chest	-	-	99-104	99-104	-	107-114	117-122	-
	waist	-	-	79-84	79-84	-	86-91	97	-
	inseam	-	-	86	86	-	86	86	-
	shoe size (UK)	-	-	7-9	9-11	-	9-11	11-13	-
	shoe size (EU)	-	-	41-43	43-45	-	43-45	45-47	-
KING	chest	-	102-107	109-114	-	-	117-122	125-130	132-137
	waist	-	79-84	86-91	-	-	94-99	102-107	109-114
	inseam	-	80	82.5	-	-	86	89	91
	shoe size (UK)	-	5½-7	7-9	-	-	9-11	11-13	11-13
	shoe size (EU)	-	39-41	41-43	-	-	43-45	45-47	45-47

Women's

		XS	S	M	L	XL
PETITE	chest	81-84	86-89	91-94	98-102	107
	waist	61-64	66-68	71-74	77-81	86
	hips	88-90	93-95	98-100	104-108	113
	inseam	76	76	76	76	76
	shoe size (UK)	4-5	4-5	6-7	7-8	7-8
	shoe size (EU)	37-38	37-38	39-40	40-41	40-41
	height	up to 163	-	-	-	-
REG	chest	81-84	86-89	91-94	98-102	107
	waist	61-64	66-68	71-74	77-81	86
	hips	88-90	93-95	98-100	104-108	113
	inseam	81	81	81	81	81
	shoe size (UK)	4-5	4-5	6-7	7-8	7-8
	shoe size (EU)	37-38	37-38	39-40	40-41	40-41
	height	up to 175	-	-	-	-
FULL	chest	-	-	97-99	103-107	112
	waist	-	-	76-79	82-86	91
	hips	-	-	103-105	109-113	118
	inseam	-	-	81	81	81
	shoe size (UK)	-	-	6-7	7-8	7-8
	shoe size (EU)	-	-	39-40	40-41	40-41
	height	up to 175	-	-	-	-

Measurements are in centimeters.